

**Die HSS, MF: 24X1,5****Order data**

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|--------------|---------------|
| Order number | 141070 24X1,5 |
| GTIN | 4062406233556 |
| Item class | 12K |

Description**Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

1¾ turns lead chamfer.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 55 mm

Height: 16 mm

Technical description

| | |
|-----------------|-----------|
| Pitch | 1.5 mm |
| Tolerance class | DIN 13 6g |
| Height | 16 mm |
| Thread size | M24×1.5 |
| External Ø | 55 mm |

| | |
|-------------------|------------|
| Thread type | MF |
| Flank angle | 60 ° |
| Tool material | HSS |
| Standard | EN 22568 |
| Cutting direction | right-hand |
| Type of product | Die |

User data

| | Suitability | V _c | ISO code |
|-------------------------------|---|----------------|----------|
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Oil | suitable | | |
| dry | suitable only under restricted conditions | | |